#### LGA QualiTest GmbH Ecological Product Testing

Certified according to DIN EN ISO 9001/14001



### **Test report**

QUOP 5781292-2

Client:

IMEX CO., LTD.

1630-8, Mitsu-takatsu

Okayama-shi

Okayama-ken, 709-2124

Japan

Date of commission:

July 17, 2008

Samples received:

July 14, 2008

Nature of commission:

Material examination of a toner sample

**TMC Magenta Toner** 

Except when otherwise approved/licensed by LGA this test report may only be published and used in unabbreviated original phrasing and form. The test report contains the result of one single examination of the individual test sample and does not represent any universally valid evaluation of the qualities of all products from serial production.

Should the content of the test report need any interpretation the German text shall be leading.

H:\datad\P\Zps\Zpsuop\8-wqwi\Berichte\2008\5781292-2.doc // Page 1 of 5

LGA QualiTest GmbH • TÜV Rheinland Group • QZPSUOP • Tillystraße 2 • 90431 Nuremberg, Germany Tel. +49 (0) 911 655-5422 • Fax +49 (0) 911 655-5603 E-Mail: rudolf.wildermann@lga.de • http:// www.lga.de

Company register Nuremberg HRB 20544 Managing Directors: Hans-Hermann Ueffing, Michael F. Jungnitsch Tax No. 241/115/90768 VAT ID No. DE813835603 Certified according to DIN EN ISO 9001/14001



#### 1 Nature of commission

LGA QualiTest GmbH was commissioned to carry out material tests of a color toner sample according to the requirements of the LGA certificate "Tested for contaminants", product group – reprocessed toner modules. The tested parameters are volatile organic compounds (TVOC), Cobalt, Nickel, Tin-organic compounds and Azo dyes.

### 2 Description of the sample

The samples (toner powder) were packed in glass bottles and delivered on July 17, 2008.

No.	Sample name
2	TMC Magenta Toner

#### 3 Examination methods

# 3.1 Benzene, Styrene, TVOC (total volatile organic compounds) and volatile CMT compounds (carcinogenic, mutagenic, teratogenic)

The samples were analyzed by thermoextraction and thermodesorption GC/MS. Volatile CMT compounds are classified as carcinogenic, mutagenic or toxic to reproduction pursuant to category 1 and 2 according to

- TRGS 905 German Technical rules for Hazardous Substances
- Classified according to Annex I of the EC Directive 67/548/EEC as carcinogenic, mutagenic or toxic for reproduction

#### 3.2 Heavy metals

#### Cobalt, Nickel

Digestion with microwave after that determination with inductively coupled plasma spectrometry (ICP).

#### 3.3 Tin-organic compounds

#### Extraction with methanol (value A)

Extraction of the samples with methanol, derivatisation with sodium tetraethyl borate.

The quantification is carried out using capillary gas chromatography (GC).

#### Extraction with artificial sweat solution (value B)

Extraction of the sample with artificial sweat solution, derivatisation with sodium tetraethyl borate. The quantification is carried out using capillary gas chromatography (GC).

Tin-organic compounds: n-butyl tin, di-n-butyl tin, tri-n-butyl tin, tetra-n-butyl tin, n-octyl tin, di-n-octyl tin and tri-cyclohexyl tin.

# LGA QualiTest GmbH Ecological Product Testing

Certified according to DIN EN ISO 9001/14001



#### 3.4 Azo dyes

Test method: § 64 LFGB B 82.02-4 and § 64 LFGB B 82.02-2

The materials will be tested for the following amines mentioned in the directive 2001/61/EC: 4-Aminodiphenyl, Benzidin, 4-Chlor-o-toluidin, 2-Naphthylamin, o-Aminoazotoluol \*), 2-Amino-4-nitrotoluol \*\*), p-Chloranilin, 2,4-Diaminoanisol, 4,4'-Diaminodiphenylmethan, 3,3'-Dichlor-benzidin, 3,3'-Dimethylbenzidin, 3,3'-Dimethyl-4,4'-diaminodiphenylmethan, p-Kresidin, 4,4'-Methylen-bis-(2-chloranilin), 4,4'-Oxydianilin, 4,4'-Thiodianilin, o-Toluidin, 2,4-Toluylendiamin, 2,4,5-Trimethylanilin, 3,3'-Dimethoxybenzidin, o-Anisidin (2-Methoxyanilin), 4-Amino-azobenzol \*) Determination as o-toluidin

#### 4 Results of the examination

The limit values are in accordance with the certification criteria of the LGA certificate "Tested for contaminants" for reprocessed toner modules (toner powder).

Values that are exceeding the limiting values are printed in bold letters.

No.	Parameter	Unit	Limiting value		Material examination					
		Book all			TMC Magenta Toner					
1.	Volatile organic compounds:									
1.1	TVOC	mg/kg	< 300 <sup>1)</sup>		187					
1.2	Benzene	mg/kg	< 0.35		< 0.3					
1.3	Styrene	mg/kg	< 40 <sup>1)</sup>		0.3					
1.4	volatile CMT-substances (Cat. 1+2)	mg/kg	< 1		each < 1					
2.	Heavy metals:									
2.1	Cobalt	mg/kg	< 25		< 1.0					
2.2	Nickel	mg/kg	< 70		< 5.0					
3.	Tin-organic compounds:		A 2)	B 2)	A	В				
3.1	Total of tin-organic compounds	mg/kg	< 5	< 0.5	0.36	Not necessary				
3.2	Sum of dibutyltin (DBT) and tributyltin (TBT)	mg/kg	< 0.5	< 0.05	< 0.01	Not necessary				
4	Azo dyes (only for color toner, mixed sample)	mg/kg	< 30		< 5					

<sup>1)</sup> Exceeding the limits of the TVOC and styrene values is permissible if the requirements (target values) of the emission test are maintained.

<sup>\*\*)</sup> Determination as 2,4-Toluylendiamin

<sup>2)</sup> Value A is valid when extracted using methanol. If this value is exceeded, value B is valid (extraction using artificial sweat solution, DIN EN ISO 105 E04).

# LGA QualiTest GmbH Ecological Product Testing

Certified according to DIN EN ISO 9001/14001



#### 5 Evaluation

The "TMC Magenta Toner" sample complies with the requirements of the LGA certificate "Tested for contaminants".

#### Note:

Products must pass the complete material examination (VOC; heavy metals: Cobalt, Nickel; Azo dyes (only for color toner); tin-organic compounds: method A or method A and B) and the emission test. Also a surveillance contract has to be signed before the certificate "LGA tested for contaminants" can be awarded.

**TÜV**Rheinland<sup>®</sup>

LGA QualiTest GmbH

Ökologische

Produktprüfung

Nuremberg, August 15, 2008

LGA QualiTest GmbH Ecological Product Testing

p. p. Dr. Bernd Maciej

Chemist

Deputy Head of the Competence Centre

Expert:

p. p. Rudolf Wildermann

Dipl.-Ing.

### LGA QualiTest GmbH Ecological Product Testing

Certified according to DIN EN ISO 9001/14001



#### Attachment to Report QUOP 5781292-2

		Toner	Units	LGA Limit value mg/kg
Thermoextraktion		TMC Magenta		
Compounds	CAS#	Amount		
Benzene	71-43-2	< 0.3	mg/kg	< 0.35
Toluene	108-88-3	15	mg/kg	
Styrene	100-42-5	0.3	mg/kg	< 40
n-Hexane	110-54-3	1.2	mg/kg	
n-Pentadecane	629-62-9	0.8	mg/kg	
Limonene	138-86-3	0.6	mg/kg	
iso-Propanol (VVOC)	67-63-0	0.7	mg/kg	
Phenol	108-95-2	1.0	mg/kg	
2-Phenoxyethanol	122-99-6	1.2	mg/kg	
n-Nonanal	124-19-6	1.1	mg/kg	
n-Decanal	112-31-2	1,6	mg/kg	
Acetone (VVOC)	67-64-1	5.2	mg/kg	
Butanone	78-93-3	0.6	mg/kg	
Ethanol (VVOC)	64-17-5	0.5	mg/kg	
Trimethylsilanol	1066-40-6	4.0	mg/kg	
Acroleine	107-02-8	1.6	mg/kg	
Acetic acid	64-19-7	12	mg/kg	
Acetonitrile	75-05-8	0.7	mg/kg	
Propionic acid	79-09-4	2.4	mg/kg	
Ethylen glycol	107-21-1	59	mg/kg	
Ethyldioxolan	2568-96-9	15	mg/kg	
Propylen glycol	57-55-6	6.7	mg/kg	
Benzaldehyde	100-52-7	0.6	mg/kg	
Acetophenone	98-86-2	0.9	mg/kg	
Benzoic acid	65-85-0	4.3	mg/kg	
2-Phenoxypropanol	4169-04-4	3.3	mg/kg	
not identified compounds		53	mg/kg	
not identified compounds (SVOC)		67	mg/kg	
TVOC (the sum of all detected				
substances, having retention time				
between n-hexane and n-hexadecane)				
LGA-tested for contaminants		187	mg/kg	< 300
TVOC (the sum of all detected substances)		260	mg/kg	

VVOC = very volatile organic compounds SVOC = semi volatile organic compounds